



*The Field Control Processor 270 is a distributed, optionally fault-tolerant, field-mounted controller that performs process control and alarming functions according to a user-defined control strategy.*

#### **FEATURES**

- ▶ Performs regulatory, logic, timing, and sequential control together with connected Fieldbus Modules (FBMs)
- ▶ Performs data acquisition and alarm detection and notification
- ▶ Supports up to 32 200 Series FBMs - referring to both Compact or standard types
- ▶ Supports up to 128 200 Series FBMs (Compact or standard) with a Fieldbus Expansion Module 100 (FEM100)
- ▶ Supports up to 64 of the 100 Series FBMs
- ▶ No Fieldbus Communication Module is required
- ▶ Connects to The MESH control network via standard fiber optic 100 Mbps Ethernet
- ▶ Uses a rugged, die cast aluminum housing for mounting in a non-vented field enclosure
- ▶ Can operate in Class G3 harsh environments
- ▶ Is CE certified for field mounting in enclosures
- ▶ Supports both the 2 Mbps or 268 Kbps HDLC fieldbuses simultaneously with the FBI200 or FBI100, allowing connections to both 200 Series and 100 Series FBMs (affects the total number of each type of FBM supported).
- ▶ Offers unique, patented, fault-tolerant operation using two control modules to greatly improve reliability relative to other process controllers
- ▶ Uses versatile control algorithms and a wide variety of FBMs to provide control capabilities for a broad range of process applications

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- Supports time synchronization using optional external time from GPS satellites
- Offers on-line image update of a fault-tolerant FCP270 without shutting down the process
- Uses soft letterbugs configurable via the I/A Series® system Letterbug Configurator running on a Pocket PC
- Supports all positioning modes with I/A Series software v.4.4 or 4.5. Supports Pro-ivo™ Control Core Services v9.0 or later

## OVERVIEW

The Field Control Processor 270 (FCP270) is a distributed, optionally fault-tolerant, field-mounted controller module. The FCP270 performs regulatory logic, timing, and sequential control together with connected Fieldbus Modules. It also performs data acquisition and alarm detection and notification. The FCP270 connects to The MESH control network via standard fiber optic 100 Mbps Ethernet.

The fault-tolerant version of the FCP270 consists of two processor modules. These modules install in adjacent FCP270 slots in a supported FCP270 baseplate for high speed communication between the modules (see Figure 1).

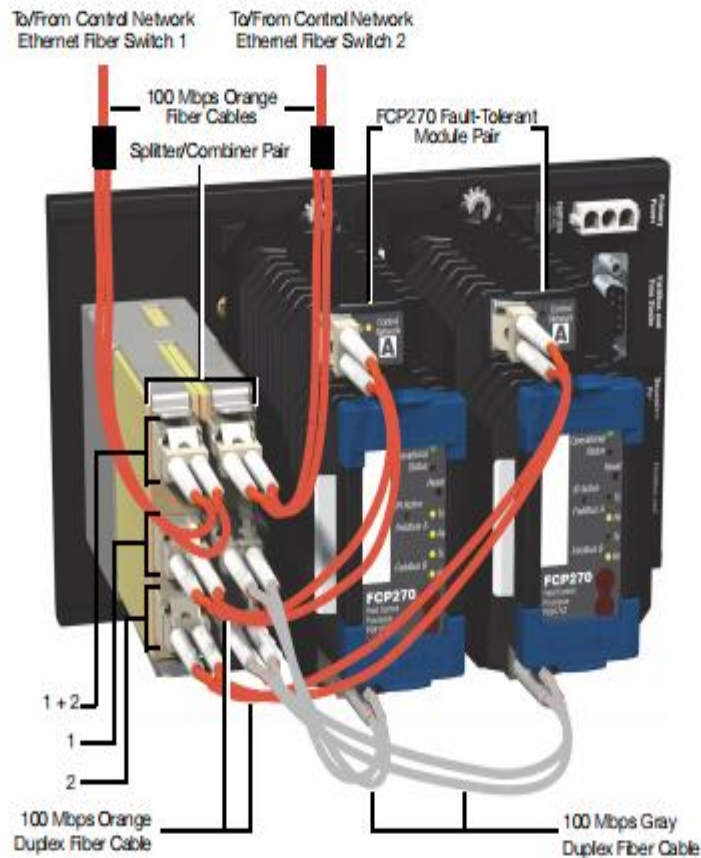


Figure 1. Fault-Tolerant FCP270 Module Pair Mounted on 2-Position Modular Baseplate

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## FUNCTIONAL SPECIFICATIONS

### Processor Type

#### CONTROL PROCESSOR

Microprocessor-based AMD Elan 520 (running at 100 MHz) with stored programs, using high-speed communication capability. In addition, the CommControl™ ASIC with an internal 80186 controls the communication to the I/O Modules (FBMs).

### Memory

#### SIZE

16 MB SDRAM

32 MB flash memory

#### ERROR DETECTION

ECC providing single-bit error detection and correction as well as multiple-bit error detection.

### Process I/O Communications (with FBMs)

#### MODULE FIELDBUS

##### Type

HDLC

##### Transmission Rate

2 Mbps for 200 Series FBMs or

268 Kbps for 100 Series FBMs

### Process I/O Capacity

#### 2 MBPS HDLC FIELDBUS

##### 200 Series FBMs

32 maximum without FEM100 modules or with FEM100 modules, control usage supports capability for up to 128 FBMs.

Refer to *FCP270 Sizing Guidelines* (B0700AV) for sizing constraints.

##### Competitive Migration Modules

Refer to the device specific Product Specification Sheets

#### 268 KBPS HDLC FIELDBUS

##### 100 Series FBMs

64 maximum depending on control processor sizing constraints (refer to *FCP270 Sizing Guidelines* [B0700AV]).

##### Competitive Migration Modules

Refer to the device specific Product Specification Sheets

### Process I/O Capacity (Cont.)

#### 2 MBPS HDLC FIELDBUS

#### 268 KBPS HDLC FIELDBUS

In addition to previous sizing constraints, the total number of 100 Series and 200 Series FBMs and/or competitive migration modules supported (mixed B6 modules, maximum).

### Memory Allocation for Blocks

5.8 MB

### Maximum Number of Blocks Configured

The maximum number of blocks that can be configured for the FCP270 (or fault-tolerant FCP270 pair) is 4000.

### Block Executions Per Second

10,000 blocks/second, maximum

### Maximum Number of Blocks Processed

The number of blocks that can be processed per block processing cycle (BPC) time interval depends on scan periods and block type selection. These blocks include all types (control blocks, ECBs, compounds, data blocks, and so forth). For sizing guidelines, refer to *FCP270 Sizing Guidelines* (B0700AV).

### Minimum Block Processing Cycle (BPC)

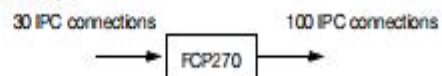
50 ms

### Sequence Block Size

32 KB maximum for each block

### Maximum Number of IPC Connections

131; 100 connections for source points; 30 connections for sink points; 1 connection for internal use only.



### Maximum Number of OM Sink Lists

50

### Maximum OM Scanner Database

12,000 points for BPC ≥ 200 ms

5,000 points for BPC ≤ 100 ms

### Maximum Number of OM Sink Points

7,500

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## FUNCTIONAL SPECIFICATIONS (CONTINUED)

### Configurable Block Periods

0.05, 0.1, 0.2, 0.5, 0.6, 1, 2, 5, 6, 10, 30 seconds  
0, 30, 60 minutes

### Block Processing Cycle

0.05, 0.1, 0.2, 0.5 and 1.0 seconds, selectable at system configuration time

### Time to Ready Fault-Tolerant Modules

Less than 1 second

### Internal Diagnostics

Self-checking performed at power-up. Run-time checks and the watchdog timer function performed during operation.

### Infrared Communications

Letterbug assignment via the Letterbug Configurator. Letterbug or Hardware ID readout via the Letterbug Configurator.

### Power Requirements

#### INPUT VOLTAGE (REDUNDANT VOLTAGE)

24 V dc typical

#### CONSUMPTION (PER NON-FAULT-TOLERANT MODULE)

8.5 W, maximum

### Regulatory Compliance

#### ELECTROMAGNETIC COMPATIBILITY (EMC)

*European EMC Directive 89/336/EEC*

Meets: EN 50081-2 Emission standard

EN 50082-2 Immunity standard

EN 61326 Annex A (Industrial Levels)

*CISPR 11, Industrial Scientific and Medical (ISM) Radio-frequency Equipment -*

*Electromagnetic Disturbance Characteristics - Limits and Methods of Measurement*

Meets Class A Limits

*IEC 61000-4-2 ESD Immunity*

Contact 4 kV, air 8 kV

*IEC 61000-4-3 Radiated Field Immunity*

10 V/m at 80 to 1000 MHz

*IEC 61000-4-4 Electrical Fast*

*Transient/Burst Immunity*

±2 kV on VO, dc power and communication lines

*IEC 61000-4-5 Surge Immunity*

±2 kV on ac and dc power lines; ±1 kV on VO and communications lines

*IEC 61000-4-6 Immunity to Conducted Disturbances Induced by Radio-frequency Fields*

10 V (rms) at 150 kHz to 80 MHz on I/O, dc power and communication lines

*IEC 61000-4-8 Power Frequency Magnetic Field Immunity*

30 A/m at 50 and 60 Hz

### PRODUCT SAFETY

*Underwriters Laboratories (UL) for U.S. and Canada*

UL/UL-C listed as suitable for use in UL/UL-C listed Class I, Groups A-D; Division 2;

temperature code T4 enclosure based systems. These modules are also UL and

UL-C listed as associated apparatus for

supplying non-incendive communication

circuits for Class I, Groups A-D hazardous

locations when connected to specified

VA Series/Foxboro Evo system Fieldbus

Modules as described in the *DIN Rail*

*Mounted Subsystem User's Guide*

(B0400FA). Communications circuits also

meet the requirements for Class 2 as defined

in Article 725 of the National Electrical Code

(NFPA No.70) and Section 16 of the

Canadian Electrical Code (CSA C22.1).

Conditions for use are as specified in the

*DIN Rail Mounted Subsystem User's Guide*

(B0400FA).

### EUROPEAN LOW VOLTAGE DIRECTIVE 73/23/EEC AND EXPLOSIVE ATMOSPHERES (ATEX) DIRECTIVE 94/9/EC

CENELEC (DEMKO) certified as EEx nAnL

IIC T4 for use in CENELEC certified Zone 2

enclosure certified as associated apparatus

for supplying non-incendive field circuits for

Zone 2, Group IIC, potentially explosive

atmospheres when connected to specified

VA Series system Fieldbus Modules as

described in the *DIN Rail Mounted*

*Subsystem User's Guide* (B0400FA).

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## FUNCTIONAL SPECIFICATIONS (CONTINUED)

### SECURITY

Wurldtech Achilles Certification™ Level One

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### ENVIRONMENTAL SPECIFICATIONS<sup>(2)</sup>

#### Operating

##### TEMPERATURE

0 to +60°C (+32 to +140°F)

##### RELATIVE HUMIDITY

5 to 95% (Noncondensing)

##### ALTITUDE

-300 to +3,000 m (-1,000 to +10,000 ft)

##### CONTAMINATION

Class G3 (Harsh) as defined in ISA Standard, S71.04. Pollution degree 2 as defined in IEC 664-1.

#### VIBRATION

0.5 g (F to 500 Hz)

#### Storage

##### TEMPERATURE

-40 to +70°C (-40 to +158°F)

##### RELATIVE HUMIDITY

5 to 95% (Noncondensing)

##### ALTITUDE

-300 to +12,000 m (-1,000 to +40,000 ft)

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## PHYSICAL SPECIFICATIONS

### Configuration

Single processor module. The fault-tolerant version consists of two processor modules, with an interconnecting fault-tolerant connector integral to the baseplate.

### Mounting

May be placed in device specific 2- or 4-position baseplates designed for horizontal or vertical mounting.

For the fault-tolerant FCP270, the two modules must be mounted in dedicated slots to allow for interconnecting fault-tolerant communication.

### Dimensions - Module

#### HEIGHT

103 mm (4.04 in)

114 mm (4.50 in) including mounting lugs

#### WIDTH

51.5 mm (2.03 in)

#### DEPTH

147 mm (5.80 in)

### Mass (Maximum)

0.6 kg (1.3 lb) for a single, non-fault-tolerant module.

### Fiber Optic Cabling - Ethernet Switch to FCP270

#### CONNECTORS

*Ethernet Switch Connector*

One MT-RJ Connector

*FCP270 or Splitter/Combiner Connector*

Two ceramic type LC connectors with clip

#### FIBER OPTIC CABLE

*Cable Material*

Multimode fiber (MMF) 62.5/125 µm plenum

*Cable Lengths*

3 m (9.9 ft), 15 m (49.5 ft), 50 m (165 ft)

greater than 50 m – user supplied

*Maximum Length*

2 km (6,560 ft) from the Ethernet switch to the FCP270.

(2) The environmental limits of this module may be enhanced by the type of enclosure containing the module. (Refer to the applicable Product Specification Sheet (PSS) which describes the specific type of enclosure that is to be used.)

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## PHYSICAL SPECIFICATIONS (CONTINUED)

### Fiber Optic Cabling – Splitter/Combiner to FCP270

#### CONNECTORS

Two ceramic type LC connectors with clip on each end

#### FIBER OPTIC CABLE

##### Cable Material

Multimode fiber (MMF) 62.5/125  $\mu$ m

##### Cable Lengths

0.5 m (1.6 ft), 1.0 m (3.3ft), 3.0 m (9.9 ft), 15 m (49.5 ft), 50 m (165 ft)

greater than 50 m – user supplied

##### Maximum Length

2 km (6,560 ft) total from the Ethernet switch to the FCP270, including the cabling to the splitter/combiner.

### FCP270 Fieldbus without FCM2Fs

The cable length of the Fieldbus cannot exceed 60 m (198 ft) (see Figure 4).

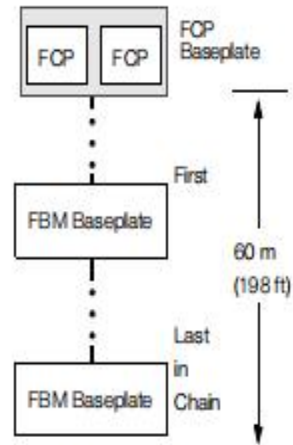


Figure 4. Fieldbus Cable Length Restrictions

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## PHYSICAL SPECIFICATIONS (CONTINUED)

*FCP270 Fieldbus with FCM2Fs*  
Each FCP/FCM drives a segment of interconnected baseplates of up to 60 m (198 ft). Up to four pairs of FCM2Fxs can be used in a Fieldbus network (see Figure 5).

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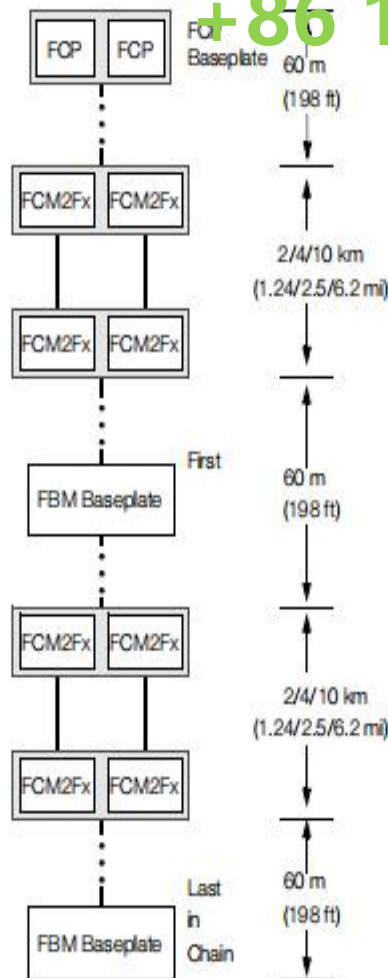


Figure 5. Fieldbus Cable Length Restrictions w/FCM2Fs Between FCP and FBM Baseplates, and Between Baseplates

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## PHYSICAL SPECIFICATIONS (CONTINUED)

*FCP270 Fieldbus and Expanded Fieldbuses (1-4) without FCM2Fs*  
 The cable length of the Fieldbus cannot exceed 60 m (198 ft) (see Figure 6).

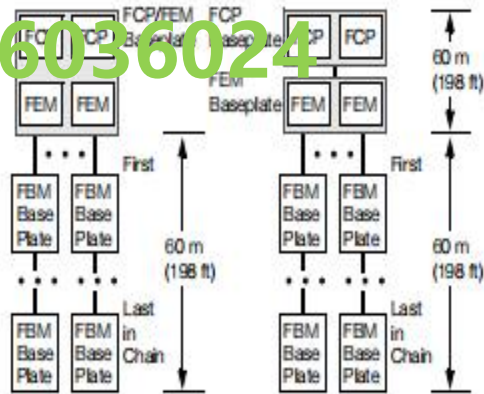
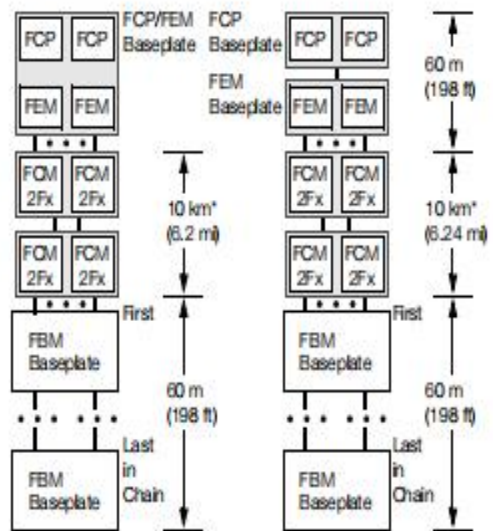


Figure 6. Expanded Fieldbus Cable Length Restrictions

*FCP270 Fieldbus and Expanded Fieldbuses (1-4) with FCM2Fs*  
 Each FCP/FCM drives a segment of interconnected baseplates of up to 60 m (198 ft). Up to four pairs of FCM2Fs can be used in each Expanded Fieldbus network (see Figure 7).



\* 20 km distance is allowed through the use of four pairs of FCM2F10s, as shown in Figure 5 above.

Figure 7. Expanded Fieldbus Cable Length Restrictions w/FCM2Fs



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## PHYSICAL SPECIFICATIONS (CONTINUED)

### Cabling – 268 Kbps Fieldbus

#### MAXIMUM LENGTH

*Without FBI200/FBI100*

1 km (3200 ft) maximum, from Modular Baseplate to 100 Series FBMs in last Mounting Structure

*With FBI200/FBI100*

With FCP270 and 100 Series FBMs Only

Between FCP270 and FBI200/100 - 60 m (198 ft) maximum

From FBI200/100s to 100 Series FBMs in last Mounting Structure - 1830 m (6000 ft) maximum

With FCP270, 100 Series and 200 Series FBMs

Total Length of Cabling between FCP270 and FBI200/100 Plus the Total Length of the 2 Mbps Module Fieldbus (for 200 Series FBMs) - 60 m (198 ft) maximum

From FBI100s to 100 Series FBMs in last Mounting Structure - 1830 m (6000 ft) maximum

#### CABLE

Twinaxial, shielded

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